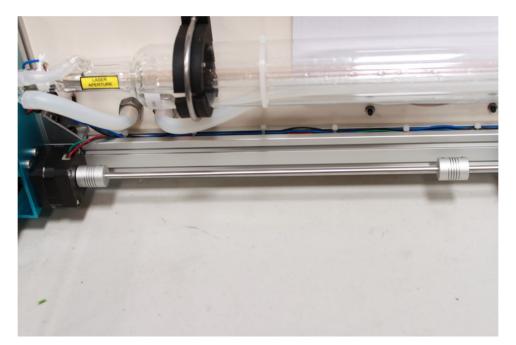
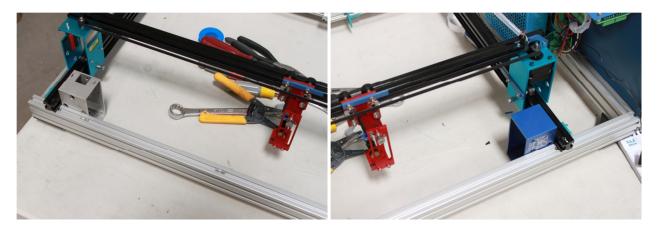
## Re Alignment for 5<sup>th</sup> Gen X-Axis

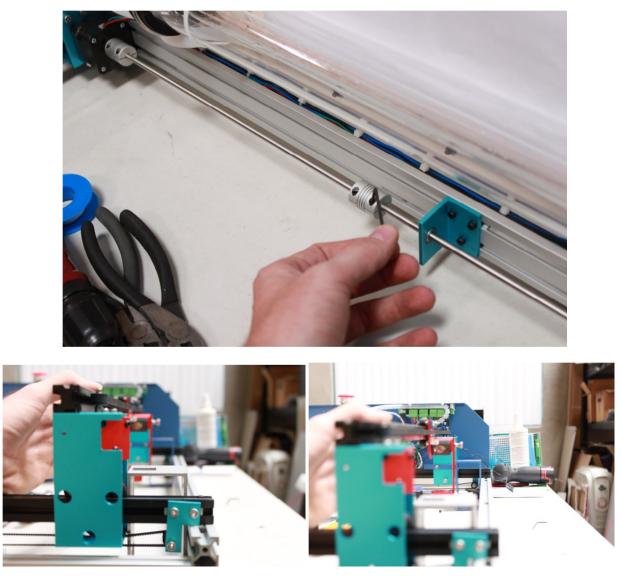
The following manual explains how to re align the x-axis for the 5<sup>th</sup> Generation Hobby Laser incase the x-axis came out of alignment during shipping. First locate the two couplers located at the rear of the machine on the silver shafts under the laser tube. Have a 2.0 mm hex key on hand.



Then have two similar objects positioned against the insides of the black y rails. Then bring the x-axis down until one of the gantrys hit those objects.



At this point loosen up the far right screw on the right coupler and the far left screw on the left coupler. Pull on the x-axis until both the left and right gantrys are level on the objects.



Once the x-axis is level simply re-tighten the left screw and right screw on the left and right couplers and the x-axis is in the correct alignment. Check by moving the x-axis up and down repeatedly and testing that both the left and right gantrys hit the objects at the same time. If they do not, repeat the process.

