Galvo Laser Settings

UV Settings

Material	Model	Power	Speed	Frequency	Passes	Line Spacing	Notes	These are all personal/approx imate settings and may very
Acrylic	3 Watt	60	1000	45	1			fram maahina ta
Aluminum	3 Watt	90	225	25				
Glass	3 Watt	50	100	30				
Anodized Aluminum Business Card	3 Watt	60	1000	20	1			
Paper (Cut)	3 Watt	15	1000	45	1	.02mm	Cut inside -> out	
Plastic	3 Watt	45	500	25				
Portrait (Acrylic)	3 Watt	50	1000	45			DPI- 700	
Polycarbonate	3 Watt	60	500	25				
Stainless Steel	3 Watt	100	75	25				
Acrylic	5 Watt	50	1000	45	1			
Aluminum	5 Watt	85	225	25				
Anodized Aluminum Business Card	5 Watt	50	1000	20	1			
Cardboard	5 Watt	40	1000	45	1			
Glass	5 Watt	30	200	20				
Paper (Cut)	5 Watt	15	1000	40	1	.02mm	Cut inside -> out	
Plastic	5 Watt	50	500	25				
Portrait (Acrylic)	5 Watt	25	600	40	1			
Polycarbonate	5 Watt	40	50	50	1	0.02	fracturing/charring	
Stainless Steel	5 Watt	95	75	25				
Acrylic	10 Watt	40	1000	45	1			
Aluminum	10 Watt	75	225	25				
Glass	10 Watt	15	200	20				
Anodized Aluminum Business Card	10 Watt	40	1000	20	1			
Paper (Cut)	10 Watt	15	1000	35	1	.02mm	Cut inside -> out	
Plastic	10 Watt	70	500	25				
Portrait (Acrylic)	10 Watt	20	1000	35				
Polycarbonate	10 Watt	20	500	25				
Stainless Steel	10 Watt	90	75	25				